GRIVAA

PRECISION IN EVERY PART

GRIVAA SPRINGS PRIVATE LIMITED

PRODUCING INTELLIGENT AND EFFICIENT ENGINEERING SOLUTIONS

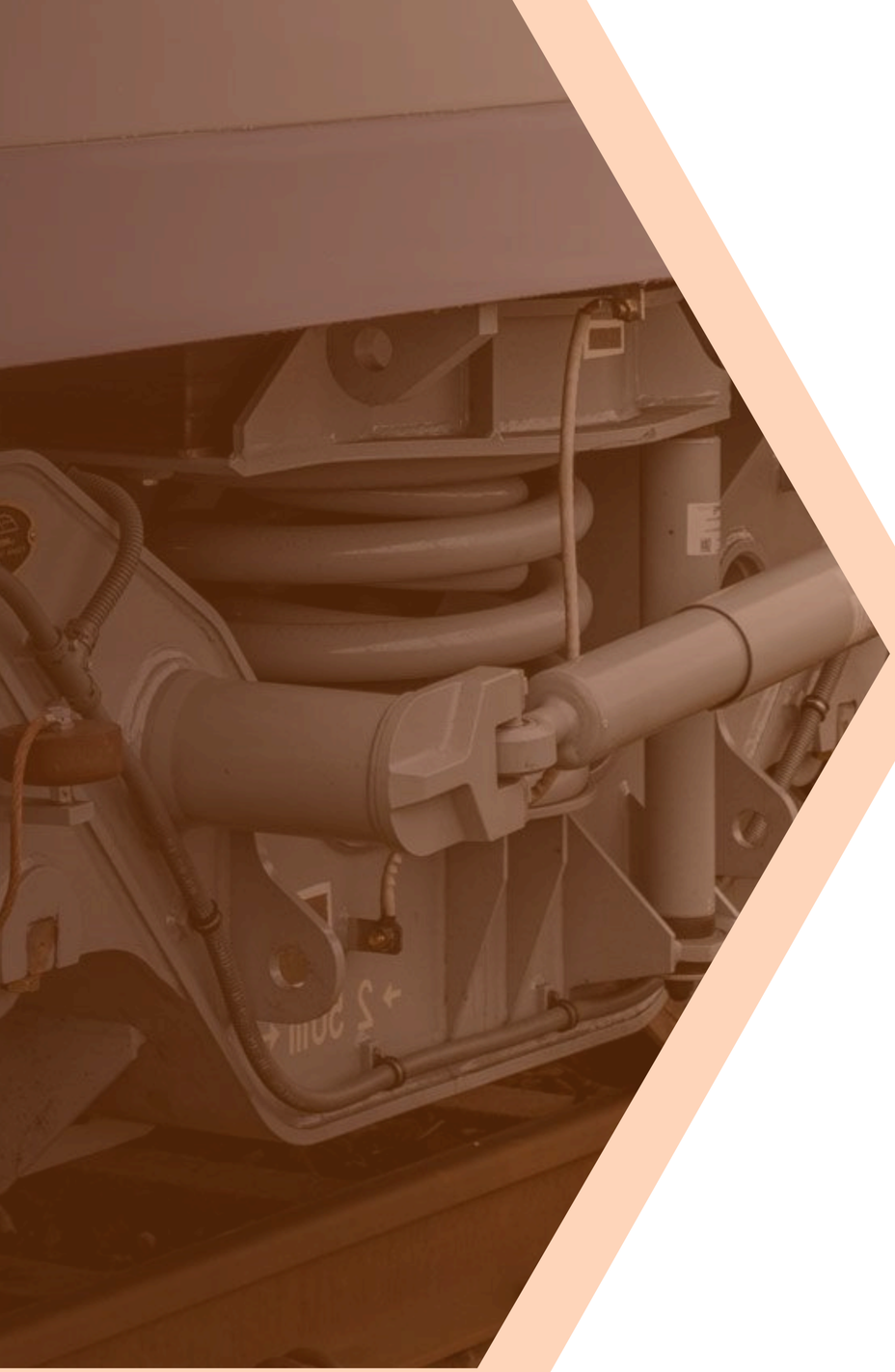






https://grivaasprings.com

info@grivaasprings.com



FROM THE MANAGING DIRECTOR'S DESK

At the heart of our mission is a deep commitment to our customers. We craft products that enhance lives globally, driven by a vision of consistent and responsible growth. Our organization upholds a strong code of ethics, ensuring that every individual connected to us—be it team members, clients, collaborators, or stakeholders—is treated with fairness, dignity, and respect.

We are united by a shared dedication to building a culture rooted in integrity and excellence. Our proudest accomplishment is not just fulfilling customer expectations, but consistently surpassing them through the delivery of premium, sustainable products that reflect our values.

ABOUT GRIVAA SPRINGS

Grivaa Springs Private Limited is an unlisted private company incorporated on 25 August, 2020. It is classified as a private limited company and is located in Haridwar, Uttarakhand. It's authorized share capital is INR 1.00 cr and the total paid-up capital is INR 1.00 cr.

The current status of Grivaa Springs Private Limited is - Active. The last reported AGM (Annual General Meeting) of Grivaa Springs Private Limited, per our records, was held on 30 September, 2023. Grivaa Springs Private Limited has three directors - Anjali Bhutani, Harsh Gulati, and others.





OUR VISION

To revolutionize railway engineering through intelligent design, precision manufacturing, and sustainable innovation—delivering efficient infrastructure solutions that empower seamless mobility and contribute to India’s industrial and transportation progress..

OUR MISSION

To engineer high-performance railway components with precision and integrity, ensuring safety, durability, and innovation—while fostering sustainable growth and delivering exceptional value to clients across India’s infrastructure landscape.

OUR VALUE

We uphold precision, integrity, and innovation—committed to sustainable manufacturing, customer satisfaction, and continuous improvement in railway engineering to build trust, empower progress, and shape India’s infrastructure future.



5+

Year Of Incorporation



10,000 +

Total Area (Sq.Mtr.)



30+

Satisfied Customers



200+

Team Members

OUR BUSINESS MODEL



PRODUCT SPECIALIZATION

We specialize in the manufacturing of high-quality helical springs for various industrial applications.



QUALITY ASSURANCE

We maintain stringent quality checks at every stage of production, ensuring compliance with international standards.



CUSTOM SOLUTIONS

We provide tailored spring solutions designed to meet specific client needs, ensuring precision and performance.



SUSTAINABLE PRACTICES

We are committed to environmentally friendly manufacturing processes, reducing waste and optimizing resource use.



EFFICIENT PRODUCTION

Our advanced manufacturing facilities enable us to produce springs in bulk while maintaining top-tier quality standards.



CLIENT-CENTRIC APPROACH

We work closely with our clients to provide timely deliveries technical support,and long-term partnerships.

INDUSTRIES WE SERVE



RAILWAYS

At GRIVAA SPRINGS, we specialize in the creation of high-quality helical springs designed for a wide range of industrial applications. Our commitment to precision, durability, and customer satisfaction ensures reliable solutions tailored to meet specific needs."



DEFENSE

Our springs are engineered to provide reliable performance, durability, and precision for various industrial applications. We are committed to delivering customized solutions that meet the exact specifications of our clients while maintaining the highest standards of quality and efficiency.



OTHERS

At GRIVAA SPRINGS, we specialize in creating high-performance Extension Springs designed for precision and durability, catering to diverse industrial applications.

OUR PRODUCTS



SPRINGS USED IN MAINLINE FRESH WAGON.



SPRINGS USED IN MAINLINE COACHES.



SPRINGS USED IN LHB COACHES.



SPRINGS USED IN WAGON.

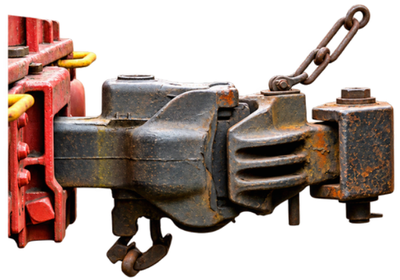
OUR PRODUCTS



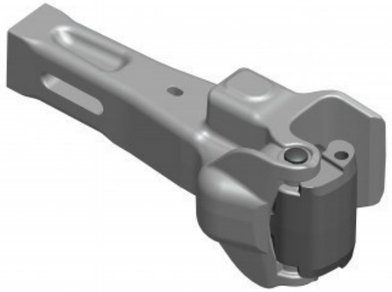
RAILWAY IRON FRICTION WEDGE



CAST RAILWAY CENTRE PIVOT TOP AND BOTTOM FOR BOGIES, FOR RAILWAYS



RAILWAY COUPLER



HIGHLY DURABLE RAILWAY KNUCKLE



RAILWAY WAGON BOGIE CENTER PLATE

SPRING DIVISION



HELICAL SPRINGS

At GRIVAA SPRINGS, we specialize in the creation of high-quality helical springs designed for a wide range of industrial applications. Our commitment to precision, durability, and customer satisfaction ensures reliable solutions tailored to meet specific needs.

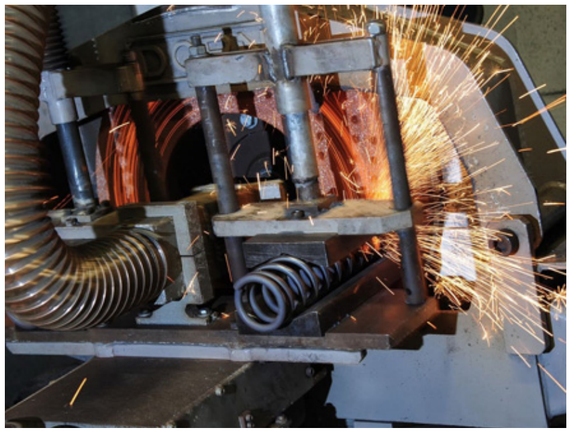


SIZE THAT WE MANUFACTURE

At GRIVAA SPRINGS, we specialize in the creation of high-quality helical springs designed for a wide range of industrial applications. Our commitment to precision, durability



Structural strength is assessed using White Hardness evaluation techniques.



End-heating furnace, tapering, and stamping equipment on the shop floor.



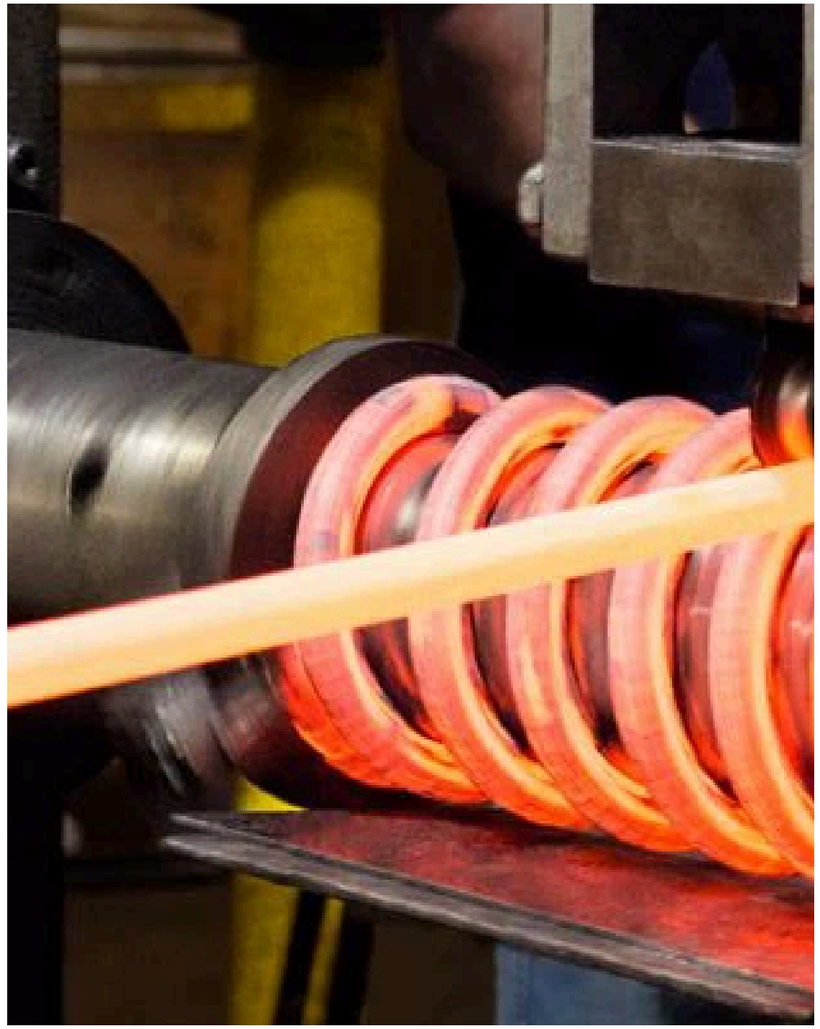
Hot metal bars are shaped into coils through a CNC-controlled coiling system.

MANUFACTURING PROCESS

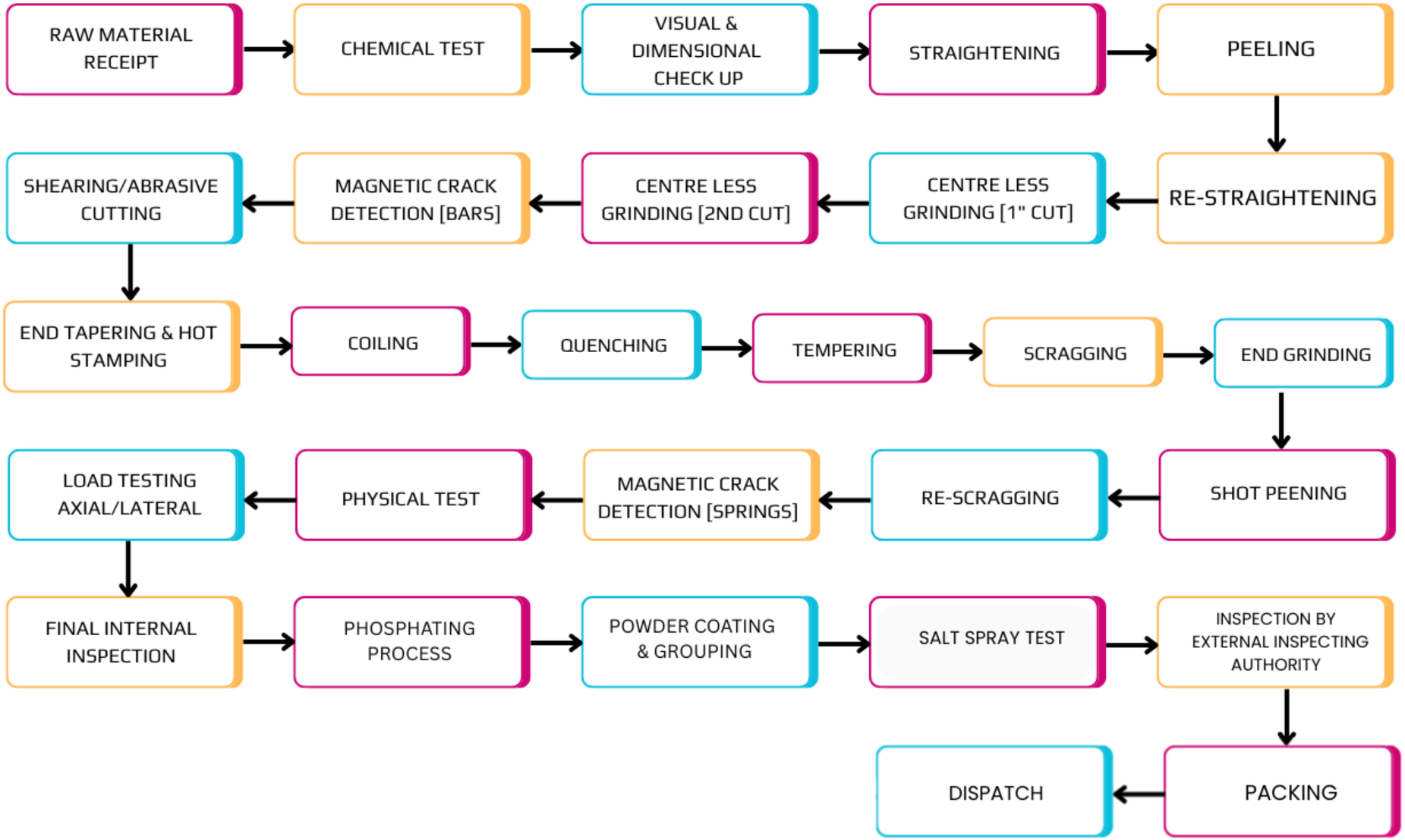
By providing precisely made springs and metal components designed for high-performance rail applications, Grivaa Springs Private Limited specializes in technical excellence for the Indian Railways. Our specialty is developing strong solutions that guarantee rail functioning, longevity, and safety.

With cutting-edge fabrication techniques and quality-driven processes, we manufacture critical components like helical coil springs, air spring assemblies, and compression systems that meet industry standards and exceed customer expectations. Our facility is equipped with modern testing equipment that rigorously evaluates each product for load endurance, fatigue resistance, and operational consistency.

At Grivaa Springs, we don’t just deliver parts—we reinforce trust, performance, and reliability across every mile of India’s railway network.



MANUFACTURING PROCESS FLOW FOR SPRINGS



FOUNDRY DIVISION



CASTING PRODUCTS

At GRIVAA SPRINGS, we specialize in the creation of high-quality casting products designed for a wide range of industrial applications. Our commitment to precision, durability, and customer satisfaction ensures reliable solutions tailored to meet specific needs.

SAFETY-CRITICAL CASTINGS

Mild steel, SG iron, cast iron and manganese steel castings manufactured according to application requirements.

CHARGE, MELT, NORMALISE

Controlled raw material selection, melting, treatment and normalising for dependable metallurgical properties.

MANUFACTURING INFRASTRUCTURE



Foundry

Modern foundry facilities with induction melting and controlled moulding processes for ferrous castings.



Casting

Robust moulding and casting operations designed for repeatability, dimensional consistency and production efficiency.

MANUFACTURING INFRASTRUCTURE



Heat Treatment

Controlled normalising, annealing, quenching and tempering cycles to achieve required mechanical properties.



Fabrication

Advanced fabrication infrastructure including CNC plasma cutting, stress relieving and robotic welding.



CNC Machining

Precision CNC and VMC machining provides controlled dimensions and repeatable tolerances.

OUR PROCESS

QUALITY IS CONTROLLED AT EVERY STAGE OF OUR MANUFACTURING PROCESS.

01

Design & Engineering

Precise specifications and engineering support for optimal product performance.

02

Quality Casting

Modern foundry techniques produce robust and durable raw components.

03

Precision Machining

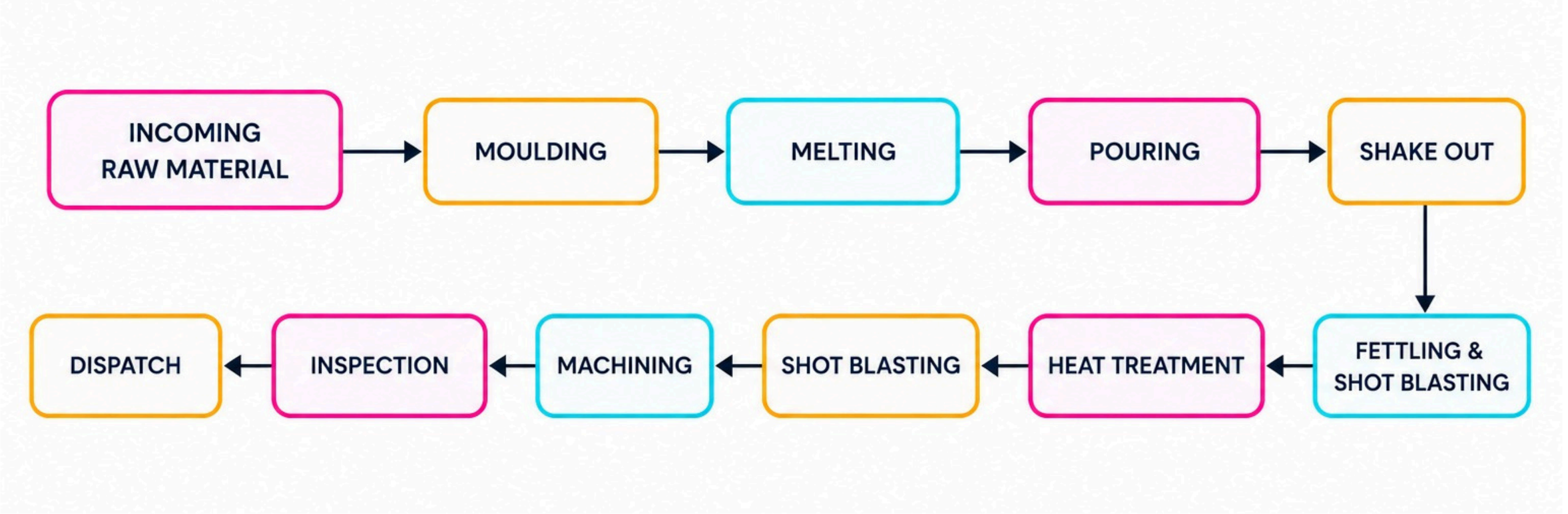
CNC and VMC machines deliver exact tolerances and superior surface finishing.

04

Quality Assurance

Rigorous testing and inspection are performed throughout the manufacturing process.

MANUFACTURING PROCESS FLOW FOR FOUNDRY DIVISION



QUALITY POLICY

The company's quality policy seeks to continuously develop the "Quality Management System" in order to produce goods that meet relevant laws and standards. The final product's quality and cost-effectiveness naturally flow "from within," mirroring the established criteria and the setup itself.

At Grivaa Springs Limited, our commitment to excellence drives us to produce railway engineering products that align with all relevant standards and statutory requirements. Through ongoing refinement of our Quality Management Framework, we ensure that every item reflects our internal benchmarks of reliability and efficiency.

Product quality and cost-effectiveness are not just outcomes—they are embedded in our operational ethos. This is made possible by a robust infrastructure and a culture of precision. A skilled team of professionals oversees each stage of production, proactively identifying and eliminating any inconsistencies or defects. All our offerings proudly carry ISO 9001:2015 certification, underscoring our dedication to global quality norms.



Certificate of Surveillance

This is to certify that Quality Management System of

Grivaa Springs Private Limited

Khasra No. 135, Village- Tansipur, Roorkee
DIST.- Haridwar (UK), India – 247656

is in accordance with the requirements of the following standard

ISO 9001:2015
(Quality Management System)

SCOPE

Manufacturing, Inspection and Testing of Hot Coiled Helical Compression, Steels Springs for Locomotives, Coaches, Freight Stock, Springs for LHB Coaches, Loaded Side Bearer for Freight Stock and Other Fabricated Items for Railways and Automobiles Sector

(IAF Code : 17)

Certificate Number : 010623019115
1st Surveillance Done : 20-May-2024

Initial Registration Date : 01-June-2023
1st Surveillance Date : 01-May-2024
2nd Surveillance Date : 01-May-2025
Certificate Expiry Date : 31-May-2026

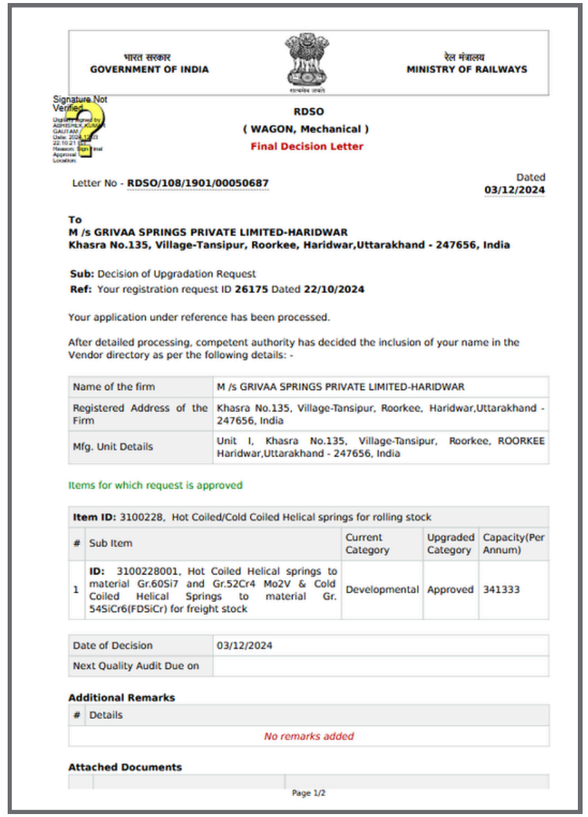
To verify certificate, visit at :
www.arscert.com
https://uafaccreditation.org
https://www.iafcertsearch.org

Issued by ARS Assessment Private Limited

Managing Director

UAF Address : 400, North Center Dr, STE 202, Norfolk, VA 23502, United States of America :

This certificate remains the property of ARS and must be returned to ARS on Cancellation or Suspension of the certificate Validity of the certificate is subject to successful completion of surveillance audits. Further clarification regarding the scope of this certificate and the applicability of standard may be obtained by consulting the Organisation on info@arscert.com



भारत सरकार
GOVERNMENT OF INDIA

रेल मंत्रालय
MINISTRY OF RAILWAYS

RDSO
(WAGON, Mechanical)
Final Decision Letter

Letter No - RDSO/108/1901/00050687 Dated 03/12/2024

To
M /s GRIVAA SPRINGS PRIVATE LIMITED-HARIDWAR
Khasra No.135, Village-Tansipur, Roorkee, Haridwar,Uttarakhand - 247656, India

Sub: Decision of Upgradation Request
Ref: Your registration request ID 26175 Dated 22/10/2024

Your application under reference has been processed.

After detailed processing, competent authority has decided the inclusion of your name in the Vendor directory as per the following details: -

Name of the firm	M /s GRIVAA SPRINGS PRIVATE LIMITED-HARIDWAR
Registered Address of the Firm	Khasra No.135, Village-Tansipur, Roorkee, Haridwar,Uttarakhand - 247656, India
Mfg. Unit Details	Unit I, Khasra No.135, Village-Tansipur, Roorkee, ROORKEE Haridwar,Uttarakhand - 247656, India

Items for which request is approved

Item ID: 3100228, Hot Coiled/Cold Coiled Helical springs for rolling stock

#	Sub Item	Current Category	Upgraded Category	Capacity(Per Annum)
1	ID: 3100228001, Hot Coiled Helical springs to material Gr.60Si7 and Gr.52Cr4 Mo2V & Cold Coiled Helical Springs to material Gr. 54SiCr6(FDSiCr) for freight stock	Developmental	Approved	341333

Date of Decision	03/12/2024
Next Quality Audit Due on	

Additional Remarks

#	Details
	No remarks added

Attached Documents

Page 1/2

CERTIFICATE



CERTIFICAT*CERTIFICATE*СЕРТИФИКАТ*CERTIFICATO*SERTIFIKAT

HAWK EYE Certifications

CERTIFICATE

This is to Certify that the Environmental Management System of

GRIVAA SPRINGS PRIVATE LIMITED

KHASRA NO. 135, VILLAGE - TANSHIPUR, PARGANA -BHAGWANPUR, TEHSIL - ROORKEE, HARIDWAR, UTTARAKHAND, 247656 (INDIA)

has been audited and found to comply with the requirements of:

ISO 14001:2015
Environmental Management System

For the scope of activities described below:

MANUFACTURING, INSPECTION AND TESTING OF HOT COILED HELICAL COMPRESSION, STEELS SPRINGS FOR LOCOMOTIVES, COACHES, FREIGHT STOCK, SPRINGS FOR LHB COACHES, LOADED SIDE BEARER FOR FREIGHT STOCK, SILICO MANGANESE & MANGANESE STEEL LINERS, ELASTIC RAIL CLIPS AND (CONSTANT CONTACT SIDE BEARERS (CCSB) OTHER FABRICATED ITEMS FOR RAILWAYS AND AUTOMOBILES SECTOR.

IAF Code : 17 & 22

Certificate Number: **EGE/2605GA/4244**
Initial Date of Certification: **21.05.2026**
Date of Certificate: **21.05.2026**
Date of Expiry: **20.05.2029**

1st Surv. Due on: **20.04.2027**
2nd Surv. Due on: **20.04.2028**

Director: Date: **21.05.2026**

IAF EGAC Accredited EMS Certification CAB # 012212

Validity of this certificate is subject to successful completion of surveillance audit on or before due date, in case surveillance audit not conducted this certificate shall be suspended/cancelled.
For verification and updated information concerning the present certificate visit to www.thehawk-eye.com
This Certificate is the property of Hawk Eye Certifications Pvt. Ltd. and shall be returned immediately when demanded.

Hawk Eye Certifications Private Limited
A 27/H, Sector 16, Noida 201301, U.P., (India)
www.thehawk-eye.com
email: admin@thehawk-eye.com



CERTIFICAT*CERTIFICATE*СЕРТИФИКАТ*CERTIFICATO*SERTIFIKAT

HAWK EYE Certifications

CERTIFICATE

This is to Certify that the Environmental Management System of

GRIVAA SPRINGS PRIVATE LIMITED UNIT II

KHASRA NO 135,139 KHATA NO- 261, 280 GRIVAA SPRINGS PRIVATE LIMITED UNIT II TANSHIPUR HARIDWAR UTTARAKHAND 247656 (INDIA)

has been audited and found to comply with the requirements of:

ISO 14001:2015
Environmental Management System

For the scope of activities described below:

MANUFACTURING OF FERROUS CASTING COMPONENTS, NARROW JAW, WIDE JAW AND MODIFIED ADAPTER, CAST STEEL CASNUB BOGIE AND ITS COMPONENTS (C.P. TOP & BOTTOM, END PIECE & STRUT CASTING OF BRAKE BEAM, WEDGE CASTING, BACK STOP & STRIKER CASTING WITH WEAR PLATE), BUFFER ASSEMBLY, HIGH CAPACITY, LONG LIFE OF MOTIVE POWER, SIDE BUFFER ARRANGEMENT (BUFFER ASSEMBLY & FACE PLATE, BUFFER PLUNGER & CASING.),(CONSTANT CONTACT SIDE BEARERS (CCSB)

IAF Code : 17 & 22

Certificate Number: **EGE/2605GA/4247**
Initial Date of Certification: **21.05.2026**
Date of Certificate: **21.05.2026**
Date of Expiry: **20.05.2029**

1st Surv. Due on: **20.04.2027**
2nd Surv. Due on: **20.04.2028**

Director: Date: **21.05.2026**

IAF EGAC Accredited EMS Certification CAB # 012212

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Hawk Eye Certifications Private Limited
A 27/H, Sector 16, Noida 201301, U.P., (India)
www.thehawk-eye.com
email: admin@thehawk-eye.com



CERTIFICAT*CERTIFICATE*СЕРТИФИКАТ*CERTIFICATO*SERTIFIKAT

HAWK EYE Certifications

CERTIFICATE

This is to Certify that the Quality Management System of

GRIVAA SPRINGS PRIVATE LIMITED

KHASRA NO. 135, VILLAGE - TANSHIPUR, PARGANA -BHAGWANPUR, TEHSIL - ROORKEE, HARIDWAR, UTTARAKHAND, 247656 (INDIA)

has been audited and found to comply with the requirements of:

ISO 9001:2015
Quality Management System

For the scope of activities described below:

MANUFACTURING, INSPECTION AND TESTING OF HOT COILED HELICAL COMPRESSION, STEELS SPRINGS FOR LOCOMOTIVES, COACHES, FREIGHT STOCK, SPRINGS FOR LHB COACHES, LOADED SIDE BEARER FOR FREIGHT STOCK, SILICO MANGANESE & MANGANESE STEEL LINERS, ELASTIC RAIL CLIPS AND (CONSTANT CONTACT SIDE BEARERS (CCSB) OTHER FABRICATED ITEMS FOR RAILWAYS AND AUTOMOBILES SECTOR.

IAF Code : 17 & 22

Certificate Number: **EGQ/2605GA/4243**
Initial Date of Certification: **21.05.2026**
Date of Certificate: **21.05.2026**
Date of Expiry: **20.05.2029**

1st Surv. Due on: **20.04.2027**
2nd Surv. Due on: **20.04.2028**

Director: Date: **21.05.2026**

IAF EGAC Accredited QMS Certification CAB # 012212

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Hawk Eye Certifications Private Limited
A 27/H, Sector 16, Noida 201301, U.P., (India)
www.thehawk-eye.com
email: admin@thehawk-eye.com

CERTIFICATE







OUR TEAM

ANJALI BHUTANI

Director

GRIVAA SPRINGS PRIVATE LIMITED

SHILPA GULATI

Director

GRIVAA SPRINGS PRIVATE LIMITED

ANKUL

Director

GRIVAA SPRINGS PRIVATE LIMITED

HARSH GULATI

Director

GRIVAA SPRINGS PRIVATE LIMITED

OUR MANUFACTURING UNITS

UNIT 01

SPRING DIVISION

135 Tansipur, Roorkee
Our Spring Division is dedicated to the manufacturing of high-quality springs and spring components for railway and industrial applications.

Established 2020

UNIT 02

FOUNDRY DIVISION

135, 139 Tansipur, Roorkee
Our Foundry Division provides safety-critical ferrous castings and supports railway and industrial manufacturing requirements.

Established 2026

GRIVAA

PRECISION IN EVERY PART

THANK YOU



CONNECT WITH US.

+91-9870844853

Director@grivaasprings.com

www.grivaasprings.com